#### **Technical Service Bulletin Number**

TSB140002





## **Technical Service Bulletin**

# **Subject**

Electric Fuel Lift Pump Does Not Operate On ISX12 CM2350 X102, ISX15 CM2350 X101, QSX15 CM2350 X105 and QSX15 CM2350 X106 Engines

#### Issue

The electric fuel lift pump may **not** operate due to a lack of voltage supply from the engine control module (ECM). Engines may be difficult to start or Fault Code 4691 for low fuel rail cranking pressure may exist.

## Verification

Verify the Electric Fuel Lift Pump feature in INSITE™ electronic service tool Features and Parameters is set to enable. Measure the fuel lift pump voltage as described in the appropriate service manual.

- For ISX15 CM2350 X101 engines, use the following procedure in the ISX15 CM2350 X101 Service Manual, Bulletin 4310641. Refer to Procedure 019-397 in Section 19.
- For ISX12 CM2350 X102 engines, use the following procedure in the ISX12 CM2350 X102 Service Manual, Bulletin 4310646. Refer to Procedure 019-397 in Section 19.
- For QSX15 CM2350 X105 engines, use the following procedure in the QSX15 CM2350 X105 Service Manual, Bulletin 4332667. Refer to Procedure 019-397 in Section 19.
- For QSX15 CM2350 X106 engines, use the following procedure in the QSX15 CM2350 X106 Service Manual, Bulletin 4332712. Refer to Procedure 019-397 in Section 19.

While measuring the voltage at the fuel lift pump power connector, 12 VDC is **not** present. Typical voltage measurements will be 3.5 to 4.0 VDC.

### Resolution

Recalibrate the ECM with the latest calibration from QuickServe™ Online as described in the appropriate service manual.

- For ISX15 CM2350 X101 engines, use the following procedure in the ISX15 CM2350 X101 Service Manual, Bulletin 4310641. Refer to Procedure 019-032 in Section 19.
- For ISX12 CM2350 X102 engines, use the following procedure in the ISX12 CM2350 X102 Service Manual, Bulletin 4310646. Refer to Procedure 019-032 in Section 19.
- For QSX15 CM2350 X105 engines, use the following procedure in the QSX15 CM2350 X105 Service Manual, Bulletin 4332667. Refer to Procedure 019-032 in Section 19.
- For QSX15 CM2350 X106 engines, use the following procedure in the QSX15 CM2350 X106 Service Manual, Bulletin 4332712. Refer to Procedure 019-032 in Section 19.

<u>NOTE</u>: Cummins Inc. strongly recommends use of the engine-mounted 3-pin Deutch™ connector for all ECM calibration downloads. Failure to use the 3-pin Deutch™ connector could result in a failure of the calibration transfer.

# Warranty Statement

The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

## **Document History**

Date	Details
2014-1-8	Module Created
2015-1-12	QSX15 CM2350 X105 and QSX15 CM2350 X106 engines were added to the TSB content.

Last Modified: 12-Jan-2015

Copyright © 2000-2010 Cummins Inc. All rights reserved.