	GROUP <b>BOD</b>	MODEL <b>Sportage (QL)</b>
	NUMBER <b>142</b>	DATE <b>July 2016</b>
<b>TECHNICAL SERVICE BULLETIN</b>		
<b>SUBJECT:</b>	<b>SERVICE ACTION: REAR DOOR FRAME MOLDING REPLACEMENT (SA 236)</b>	

This bulletin provides the procedure for replacing the rear door frame molding on certain Sportage (QL) SX trim level vehicles produced from December 24, 2015 through January 26, 2016, due to the possibility of molding separation.



**\* NOTICE**

A Service Action is a repair program without customer notification that is performed during the warranty period. Any dealer requesting to perform this repair outside the warranty period will require DPSM approval.

Repair status for a VIN is provided on WebDCS (Service> Warranty Coverage> Warranty Coverage Inquiry> Campaign Information). Not completed Recall / Service Action reports are available on WebDCS (Consumer Affairs> Not Completed Recall> Recall VIN> Select Report), which includes a list of affected vehicles.

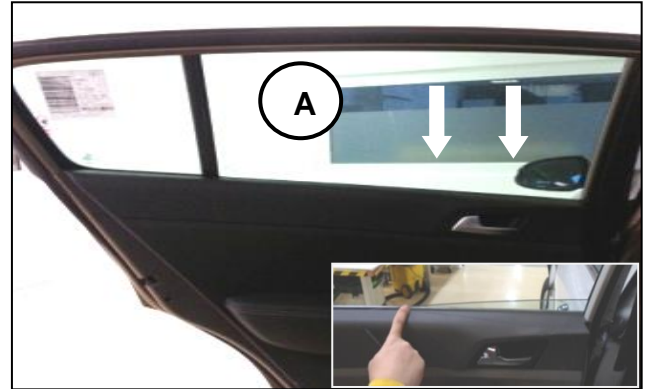
This issue number is SA236.

File Under: BODY

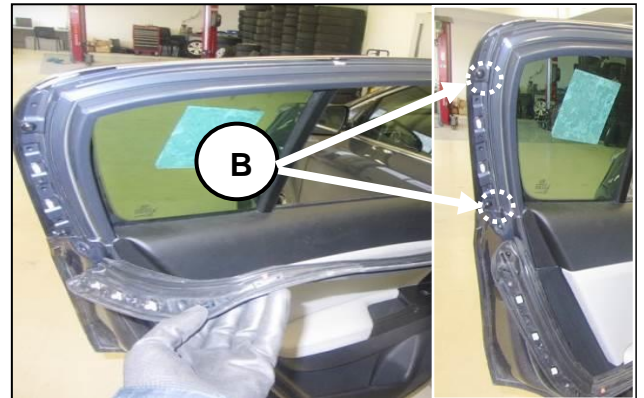
- 
- Circulate To:     General Manager     Service Manager     Parts Manager  
 Service Advisors     Technicians     Body Shop Manager     Fleet Repair

**Replacement Procedure:**

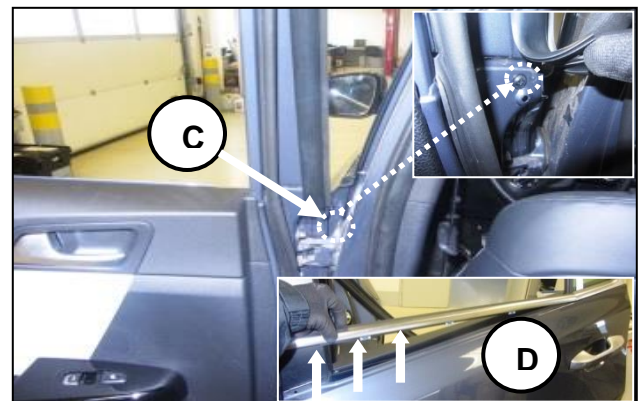
1. Verify that the vehicle is on the SA236 VIN list.
2. Roll down the window (A).



3. Loosen the weather strip.  
Remove the screws (B).

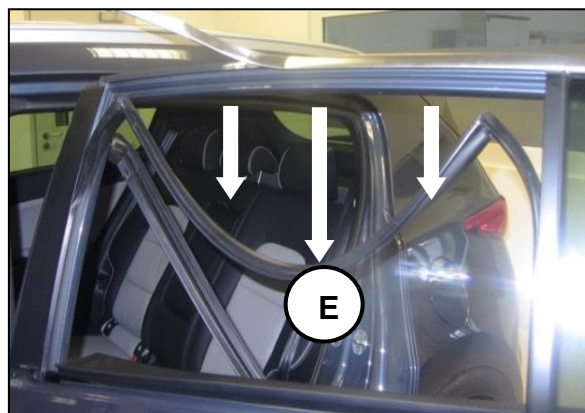


4. Remove the screw (C).  
Remove and save the rear door belt  
line molding for re-use (D).



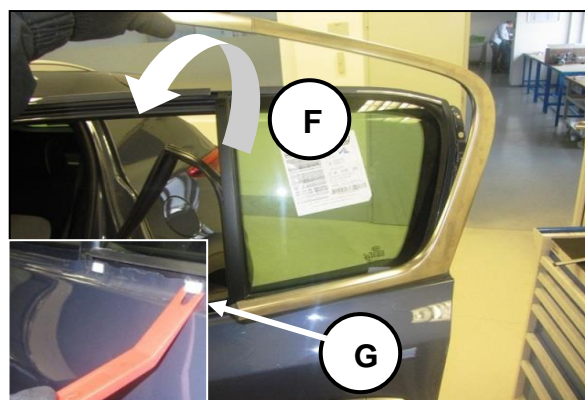
**SUBJECT:** SERVICE ACTION: REAR DOOR FRAME MOLDING REPLACEMENT (SA 236)

5. Loosen the weather strip (E).



6. Remove the door molding from both sides and replace them with new ones (F).

Replace the parts in the reverse order of removal.



**\* NOTICE**

**Make sure not to scratch painted body parts.**


**Replace all damaged clips with new ones.**

**Use tape to protect the body paint during any clip removal (G).**

AFFECTED VEHICLE RANGE:

Model	Production Date Range
Sportage (QL)	December 24, 2015 through January 26, 2016

REQUIRED PART:

Part Name	Part Number		Remark
	Previous	New	
Molding Assembly RR DR Frame Set	83860D9010 RH 83850D9010 LH	 83850D9010QQK	Parts are delivered in a kit containing frames for both sides.

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REPLACEMENT (SA 236)**

**WARRANTY INFORMATION:**

<b>Claim Type</b>	<b>Causal P/N</b>	<b>Qty.</b>	<b>N Code</b>	<b>C Code</b>	<b>Repair Description</b>	<b>Labor Op Code</b>	<b>Op Time</b>	<b>Replacement P/N</b>	<b>Qty.</b>
V	83850 D9000	0	N99	C99	(SA236) Rear Door Frame Molding, Both Sides, R&R	160024R0	0.6 M/H	83850D9010QQK	1