

Technical Service Bulletin Number
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TSB140134



Technical Service Bulletin

Subject

Revised Repair Practice for the Aftertreatment Diesel Particulate Filter (DPF)

Issue

Aftertreatment DPF repair practices have been revised for ISX12 CM2250 and ISX15 CM2250 engines.

Verification

The DPF **must** be replaced with a new or ReCon® aftertreatment DPF when it fails the Before Cleaning Aftertreatment Diesel Particulate Filter Restriction Test (see Procedure 011-085 in the appropriate service manual) or does **not** meet the reuse guidelines as described in Aftertreatment Diesel Oxidation Catalyst and Aftertreatment Diesel Particulate Filter Reuse Guidelines, Bulletin 4021600, during a repairable event.

Resolution

The following guidelines and procedures have been updated to reflect the same revised procedures:

- Aftertreatment Particulate Filter Procedure 011-041, in the appropriate service manual
- Aftertreatment Diesel Oxidation Catalyst Procedure 011-049, in the appropriate service manual
- Aftertreatment Diesel Particulate Filter Reuse Guidelines, Bulletin 4021600.

Warranty Statement

The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

Document History

Date	Details
2014-9-29	Module Created
2014-10-9	Work Order 64751

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