
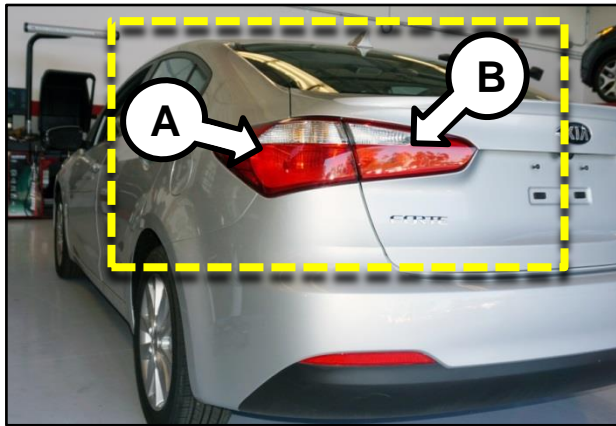


|   |                      |  |
|---|----------------------|--|
|  | GROUP<br><b>BOD</b>  | MODEL<br><b>2014~2015MY<br/>Forte (YD) 4DR</b> |
|   | NUMBER<br><b>132</b> | DATE<br><b>March 2016</b>                      |
| <b>TECHNICAL SERVICE BULLETIN</b>   |                      |  |
| <b>SUBJECT: WATER LEAK/CONDENSATION IN REAR COMBINATION<br/>TAIL LAMP(S)</b>      |                      |  |

On some 2014~2015MY Forte (YD) vehicles, customers may complain about water droplets forming inside the rear tail lamp lenses following a rainstorm or after washing their vehicle. These water droplets are more visible at night and the quantity of water present is more than just a thin film of condensation which may not easily evaporate. This concern is caused by a gap between the tail lamp housing gasket and vehicle body which allows water to infiltrate into the tail lamp. To resolve this concern, order new foam gaskets and install them between the left and right tail lamps as required and the body of the vehicle, as outlined below. See off-set production dates below for the proper gaskets needed:

| Production Date              | Affected Component            | Figure   |
|------------------------------|-------------------------------|----------|
| Job #1 through May 21, 2014  | Outside Rear Combination Lamp | <b>A</b> |
| Job #1 through June 20, 2014 | Inside Rear Combination Lamp  | <b>B</b> |



**\* NOTICE**

This procedure does NOT apply 2014~2015MY Forte 5DR or Forte Koup models.

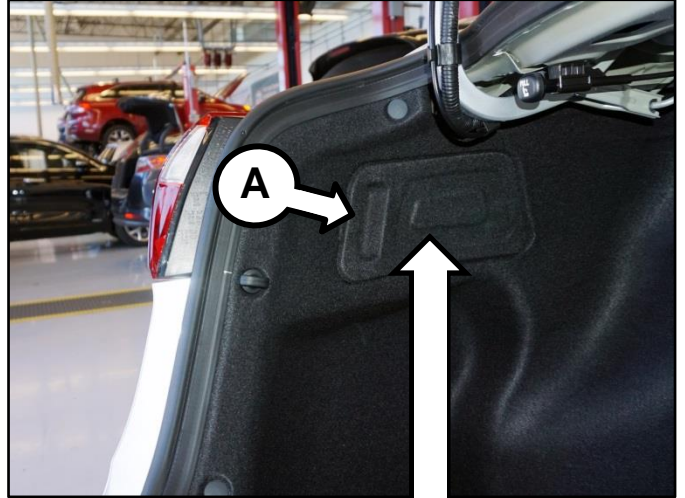
File Under: <Body>

- Circulate To:     General Manager     Service Manager     Parts Manager
- Service Advisor(s)     Technician(s)     Body Shop Manager     Fleet Repair

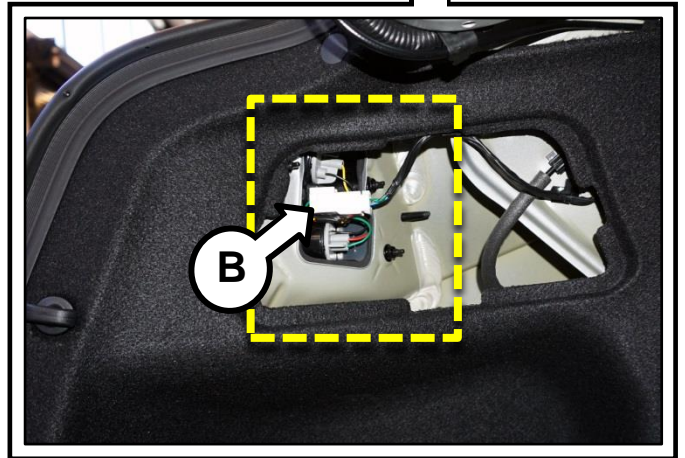
**SUBJECT: WATER LEAK/CONDENSATION IN REAR COMBINATION TAIL LAMP(S)**

**Service Procedure: Outside Combination Rear Taillight**

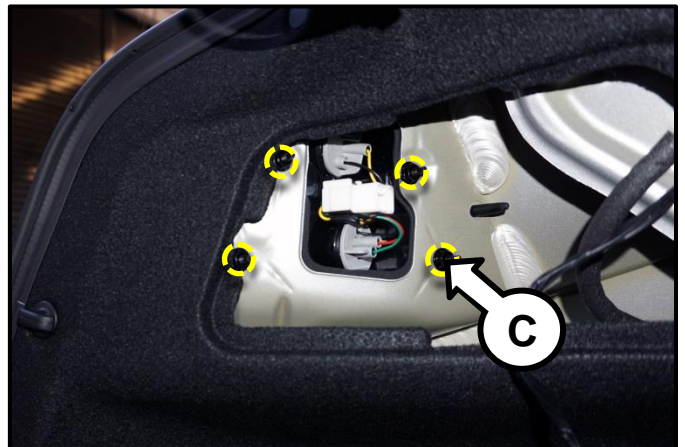
1. Open the trunk.
2. Remove the outer combination taillight access cover (A).



3. Remove the connector from the outer combination taillight assembly (B).

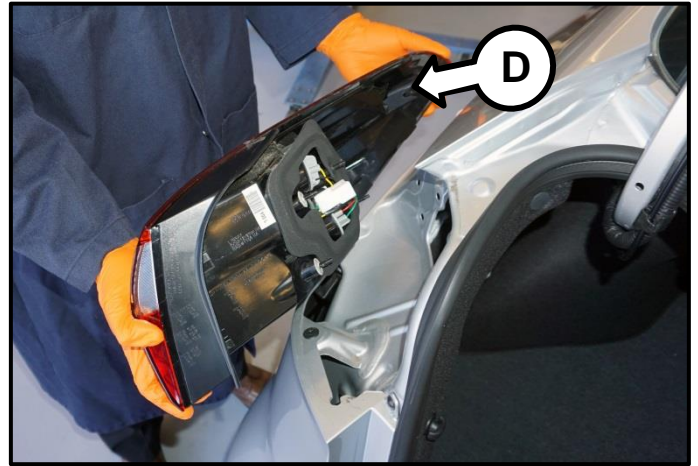


4. Remove four (4) nuts (C) securing the outer combination taillight assembly to the chassis.



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5. Remove the outer combination taillight assembly (D) from the vehicle.



6. Remove the original outer combination taillight gasket (E).

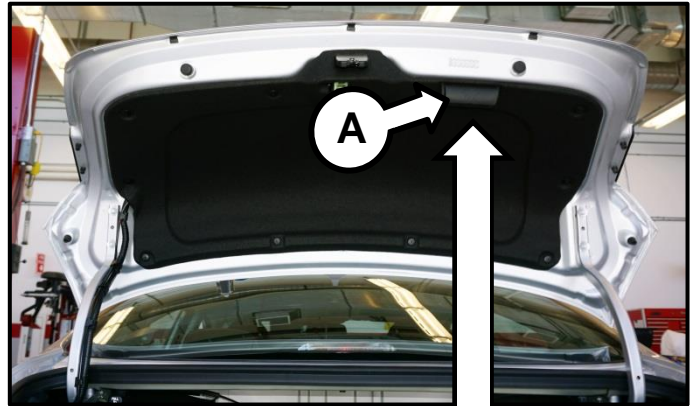


7. Install the replacement gasket onto the taillight.
8. Re-install all removed components by reversing the removal steps.
9. Replace the taillight gasket on the opposite side taillight.

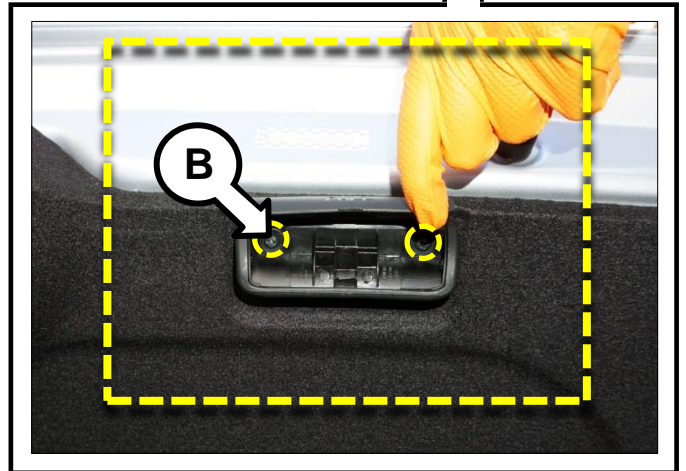
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**Inside Combination Rear Taillight:**

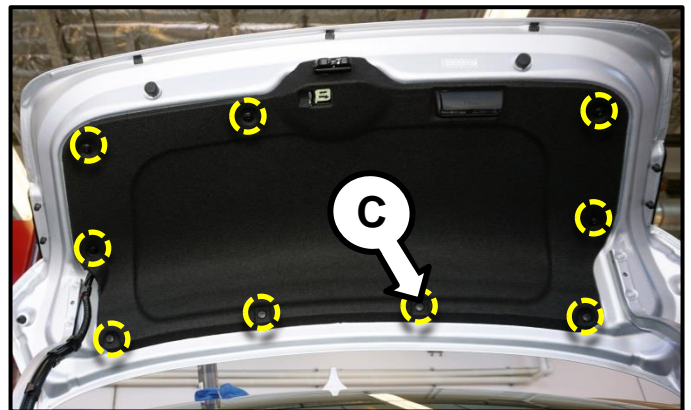
1. Locate the trunk grab handle (A).



2. Remove two (2) screws (B) from the trunk grab handle.



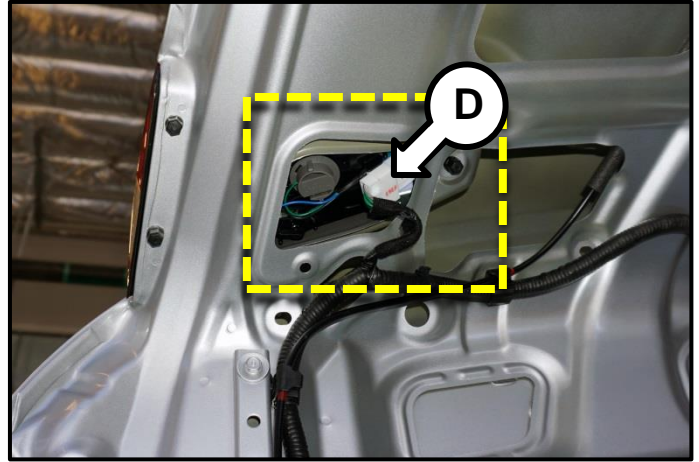
3. Remove nine (9) plastic rivets (C) securing the trunk trim to the trunk lid.



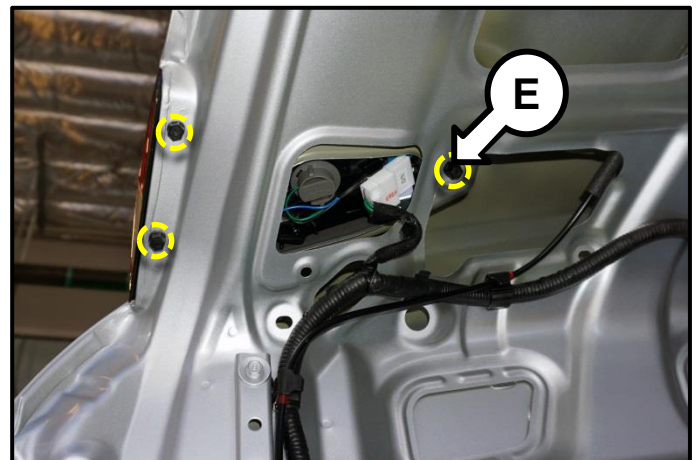


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4. Disconnect the inner combination taillight connector (D)



5. Remove three (3) nuts (E) securing the inner combination taillight to the trunk lid.

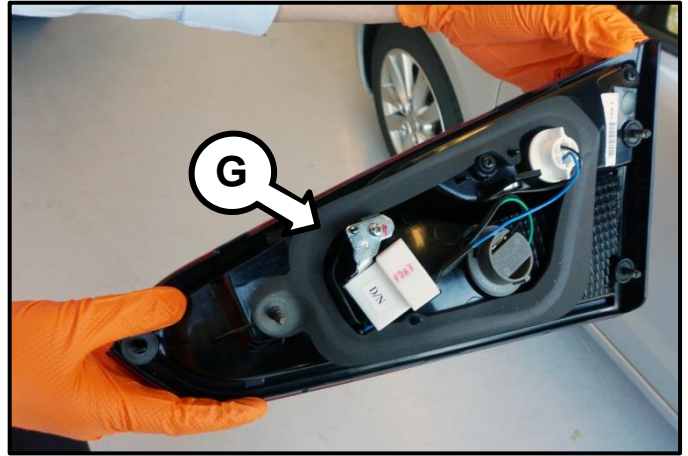


6. Remove the inner combination taillight (F) from the trunk lid.

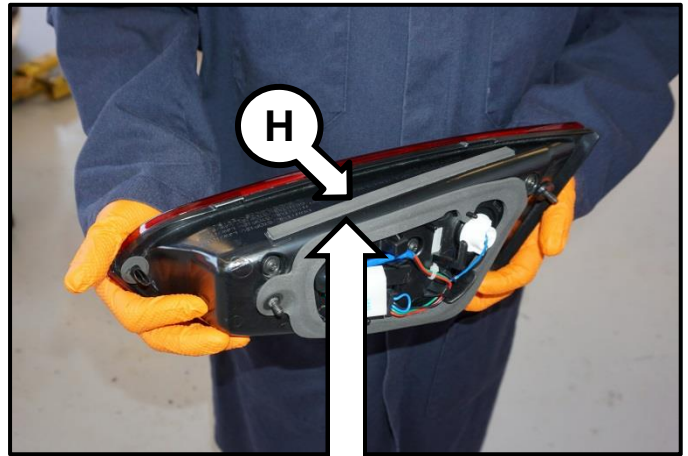


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- 7. Install the replacement gasket (G) onto the inner combination taillight.

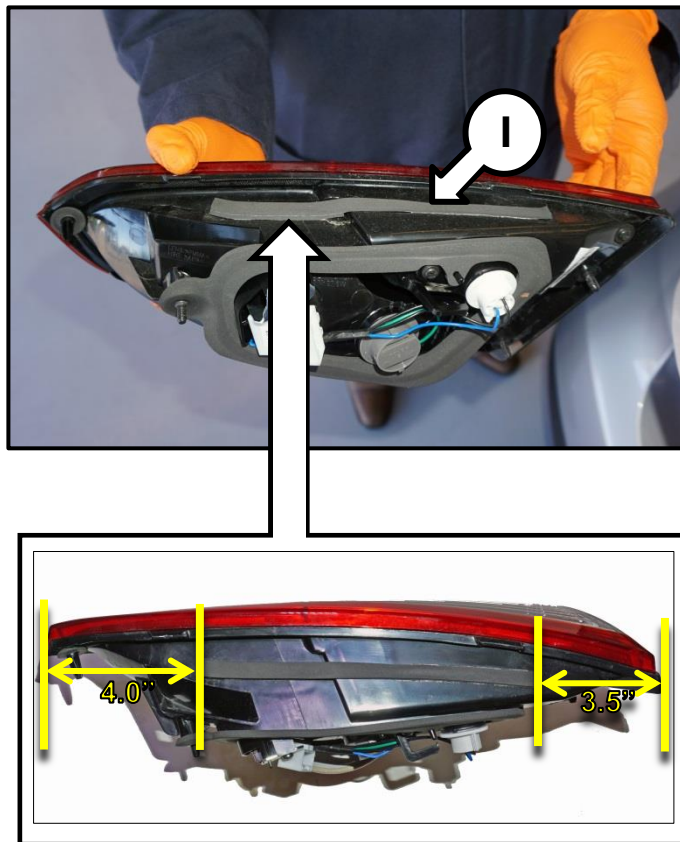


- 8. On vehicles equipped with LED style taillights, install the additional strip gasket (H), as shown.



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9. On vehicles equipped with incandescent bulb style taillights, install the additional strip gasket (I), as shown.







10. Re-install all removed components by reversing the removal steps.
11. Replace the taillight gasket, and install the additional strip gasket, on the opposite side inner combination taillight.

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**AFFECTED VEHICLE PRODUCTION RANGE:**

| Model      | Production Date Range             | Affected Component                   |
|------------|-----------------------------------|--------------------------------------|
| Forte (YD) | From Job #1 through May 21, 2014  | For outer rear combination taillight |
|            | From Job #1 through June 20, 2014 | For inner rear combination taillight |

**PART INFORMATION:**

| Part Name   | Part Number                                | Qty. | Figure   |
|---|--|------|--|
| Rear Combination Lamp Outside Gasket                                    | 92453 A7000FFF (LH)<br>92454 A7000FFF (RH) | 1    |   |
| Rear Combination Lamp Inside Gasket                                     | 92453 A7010FFF (LH)<br>92454 A7010FFF (RH) | 1    |   |
| Rear Combination Lamp Gasket Strip<br>(For Incandescent bulb taillight) | 92455 A7000FFF                             | 1    |   |
| Rear Combination Lamp Gasket Strip<br>(For LED taillight)               | 92455 A7300FFF                             | 1    |  |

**WARRANTY INFORMATION:**

| Claim Type | Causal P/N  | Qty. | N Code | C Code | Repair Description   | Labor Op Code | Op Time | Replacement P/N                  |
|------------|-------------|------|--------|--------|--|---------------|---------|----------------------------------|
| W          | 92401 A7530 | 0    | B22    | ZZ1    | (BOD 132)<br>Rear Outside Lamp Gasket Replace<br>(Both Sides)                                    | 92401F00      | 0.3 M/H | *Refer to Part Information Table |
|            |             |      |        |        | (BOD 132)<br>Rear Inside Lamp Gasket Replace & Strip Gasket Install<br>(Both Sides)              | 92401F01      |         |                                  |
|            |             |      |        |        | (BOD 132)<br>Rear Outside/Inside Taillight Gasket Replace & Strip Gasket Install<br>(Both Sides) | 92401F02      |         |                                  |

**NOTE: do NOT replace the combination assembly, use light air source to dry out, if necessary.**