

2016 NISSAN SENTRA 1.8 SV CVT



Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine Xtronic CVT® (Continuously Variable Transmission) Eco & Sport Drive Modes Front & Rear Stabilizer Bars Power-Assisted Vented Front Disc / Rear Drum Brakes 16" Steel Wheels w/ Full Wheel Covers

SAFETY & SECURITY

Driver & Front Passenger Side-Impact, & Curtain Air Bags Lower Anchors and Tethers for CHildren (LATCH) Anti-Lock Braking System (ABS)
Traction Control System (TCS) Vehicle Dynamic Control (VDC) Electronic Brake force Distribution (EBD) Tire Pressure Monitoring System (TPMS) w/ Easy-Fill Tire Alert Vehicle Security System Nissan Vehicle Immobilizer System

NissanConnect™

Only use features when safe to do so. App availability is dependent upon vehicle model, trim level, packaging, and/or options. See NissanUSA.com/Connect for complete app availability details. Compatible smartphone required. Cellular network and GPS signals not available in all areas and/or at all times. Nissan is not responsible for associated costs, if any for continued operation due to cellular network or other third party termination/changes. Cellular or other third party provider may terminate/restrict respective service without notice. Subscription Agreement required. See http://www.NissanUSA.com/connect.for details. Text rates and/or data usage may apply.

COMFORT & CONVENIENCE

Air Conditioning w/ in-Cabin Microfilter 6-Way Adjustable Driver's Seat Premium Cloth Seats and Door Trim Sliding Center Armrest Power Windows w/ Driver's One-Touch Auto Up/Down Feature Power Door Locks w/ Auto-Locking Feature Nissan Intelligent Key® w/ Push Button Ignition AM/FM/CD/USB Audio System w/ 6 Speakers SiriusXM Satellite Radio** NissanConnect™ w/ Mobile Apps 5" Color Display RearView Monitor Bluetooth® Hands-free Phone System Streaming Audio via Bluetooth® Siri™ Eyes Free**** Hands-free Text Messaging Assistant Leather-Wrapped Steering Wheel w/ Illuminated Audio Controls Cruise Control w/ Illuminated Controls Advanced Drive-Assist® Display w/ 5" in meter display 60/40 Split Fold-Down Rear Se

EXTERIOR

Halogen Smart Auto Headlights Dual Body-Color Power Outside Mirrors

*Compatible smartphone required. Text rates and/or data usage may apply

*3 months of SiriusXM service included. subscription sold separately; not available to buyers in AK or HI; some features not available in all markets.

***Replaces standard equipment where applicable.

****Siri Eyes Free is a registered trademark of Apple, Inc.

Manufacturer's Suggested Retail Base Price:

\$18,550.00

835.00

Options Included by Manufacturer CARPETED FLOOR MATS AND TRUNK MAT 180.00

DESTINATION CHARGES

\$19,565.00 Total*

Fuel Economy and Environment

Fuel Economy

MIDSIZE CARS range from 13 to 114 MPG. The best vehicle rates 119 MPGe.

MPG

3.1 gallons per 100 miles

Gasoline Vehicle

You **Save**

in fuel costs over 5 vears compared to the

average new vehicle.

Annual fuel COST

Fuel Economy & Greenhouse Gas Rating(tailpipe only) Smog Rating (tailpipe on







This vehicle emits 278 grams CO, per mile. The best emits 0 grams per mile (tailpipe only). Producing and

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 25 MPG and costs \$9,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.00 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov Calculate personalized estimates and compare vehicles









GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver **** Passenger **** Crash Based on the risk of injury in a frontal impact

Should ONLY be compared to other vehicles of similar size and weight

Side Front seat **** Crash Rear seat **** Based on the risk of injury in a side impact.

Rollover **** Based on the risk of rollover in a single-vehicle crash

Star ratings range from 1 to 5 stars (****) with 5 being the highest Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's

Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America! Ask your dealer for details, or call 1-800-NISSAN-1 for more information

DELIVERY

VEHICLE COLORS: **EXT:**FRESH POWDER INT: MARBLE GRAY

FINAL ASSEMBLY POINT: AGUAS(ABV.)MEX

TRANSPORT METHOD: TRUCK

DEALER:

BOMMARITO NISSAN WEST 14747 MANCHESTER ROAD BALLWIN MO

DROP SHIP:

PO#: 07139000 ERAC BRANCH - 07A7 1000 CAR CARE DRIVE ORLANDO FL 32803

VIN: 3N1AB7AP1GY294000 EMS:50 STATE EMISSIONS MDL:12216-294000 QM1-K OPT: A-L92C03Z66Z99

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*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

**Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monronev label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.